ABBYY FineReader

Open ABBYY FineReader, and click on Open. Go to the folder with your processed tiff or jpeg images and select them. It will then create a document by opening and recognizing each image.

The taskbar on top allows you to change the language, the way you would like the document saved (pdf, doc, etc.).

As ABBYY reads the document, it will automatically determine if it is reading text, images, charts, etc. If it in correctly identifies something, you can override it by clicking on the item and changing it to text, table, picture, background picture, etc.
In viewing the document in the side-by-side windows, you can also see if it has correctly identified the word. You can make changes as needed (if a word has not been recognized correctly).

To save, click on File/Save (or the Save icon on the taskbar) and save it in the appropriate format and location.